

# 6000 SERIES



## 6000 Series Recorders and 21 CFR Part 11

### SUB PART B – ELECTRONIC RECORDS

11.10 Controls for closed systems	
<p><b>(a)</b> Validation of systems to ensure accuracy, reliability, consistent intended performance, and the ability to discern invalid or altered records.</p>	<p>Eurotherm® offer assistance in validating products to GAMP guidelines.</p> <p>Recorded files are in binary, compressed and check-summed format proprietary to Eurotherm. Details are not published. The viewing tool rejects invalid/altered (ie incorrectly check-summed) records.</p> <p>Extensive testing is carried out by Eurotherm Ltd, an ISO 9000 approved company.</p> <p>Validation (and maintenance of the validated state) is further supported by automatic incrementing of configuration / security version numbers each time a change is saved. These numbers are stored to the audit trail both on power up and on start of batch. They are also available as 'maths' functions to allow them to be trended if the customer requires this.</p>
<p><b>(b)</b> The ability to generate accurate and complete copies of records in both human readable and electronic form suitable for inspection, review, and copying by the agency. Persons should contact the agency if there are any questions regarding the ability of the agency to perform such review and copying of the electronic records.</p>	<p>Complete and accurate copies on screen or printed out are available through the use of the Review package.</p> <p>Complete and accurate electronic copies are available by copying the raw data files or by setting up a 'pdf printer' (requires adobe acrobat or similar) in order to export graphs in pdf format.</p> <p>The product also supports direct connection of an ASCII printer to which values, messages and reports can be logged. <i>(6100A/6180A only)</i></p>
<p><b>(c)</b> Protection of records to enable their accurate and ready retrieval throughout the records retention period.</p>	<p>On the recorder, files are held internally in Flash then archived to Removable media and/or via a network to an FTP server.</p> <p>Data can also be periodically pulled from the product using Review. Once data has left the recorder, the media it is stored on and backup strategy is the responsibility of the user.</p>



## SUB PART B – ELECTRONIC RECORDS (continued)

<b>11.10 Controls for closed systems (continued)</b>	
<b>(d)</b> Limiting system access to authorised individuals.	Individual password protected user accounts.
<b>(e)</b> Use of secure, computer-generated, time-stamped audit trails to independently record the date and time of operator entries and actions that create, modify, or delete electronic records. Record changes shall not obscure previously recorded information. Such audit trail documentation shall be retained for a period at least as long as that required for the subject electronic records and shall be available for agency review and copying.	Secure (embedded in the binary history file), computer generated, time-stamped runtime audit trail of batch stop/start, alarm acknowledgements, logins, signature details, configuration changes. Record changes do not obscure previous data. Audit trail is embedded in the history file so guaranteeing retention alongside the records and availability for review/copying. Time synchronisation is available via SNTP.
<b>(f)</b> Use of operational system checks to enforce permitted sequencing of steps and events, as appropriate.	Interlocks can be achieved using the product configuration and relay outputs. The specifics are down to configuration. Pre-defined messages can be configured to prompt an operator for data. Operator can enter data via (signed) operator notes.
<b>(g)</b> Use of authority checks to ensure that only authorised individuals can use the system, electronically sign a record, access the operation or computer system input or output device, alter a record, or perform the operation at hand.	Individual password protected user accounts. Each user can have a unique set of Access permissions or privileges to customise what they can do to the product.
<b>(h)</b> Use of device (e.g., terminal) checks to determine, as appropriate, the validity of the source of data input or operational instruction.	System errors and input channel status are logged. Individual accounts can have remote access disabled in order to force changes to be made at the recorder.
<b>(i)</b> Determination that persons who develop, maintain, or use electronic record/electronic signature systems have the education, training, and experience to perform their assigned tasks.	Procedural
<b>(j)</b> The establishment of, and adherence to, written policies that hold individuals accountable and responsible for actions initiated under their electronic signatures, in order to deter record and signature falsification.	Procedural
<b>(k)</b> Use of appropriate controls over systems documentation including: <ol style="list-style-type: none"> <li>(1) Adequate controls over the distribution of, access to, and use of documentation for system operation and maintenance.</li> <li>(2) Revision and change control procedures to maintain an audit trail that documents time-sequenced development and modification of systems documentation.</li> </ol>	Procedural

<b>11.30 Controls for open systems</b>	
Persons who use open systems to create, modify, maintain, or transmit electronic records shall employ procedures and controls designed to ensure the authenticity, integrity, and, as appropriate, the confidentiality of electronic records from the point of their creation to the point of their receipt. Such procedures and controls shall include those identified in Sec. 11.10, as appropriate, and additional measures such as document encryption and use of appropriate digital signature standards to ensure, as necessary under the circumstances, record authenticity, integrity, and confidentiality.	The product is targeted at use in closed systems. However, data stored is encrypted and passwords can be configured for use on all remote access. With appropriate external systems/procedures the product may be used in an open system.

<b>11.50 Signature Manifestations</b>	
<b>(a)</b> Signed electronic records shall contain information associated with the signing that clearly indicates all of the following: <ol style="list-style-type: none"> <li>(1) The printed name of the signer;</li> <li>(2) The date and time when the signature was executed; and</li> <li>(3) The meaning (such as review, approval, responsibility, or authorship) associated with the signature.</li> </ol>	Signed records contain printed name (ID), date and time and meaning. Meaning includes signed/authorised plus an automatically generated type (eg 'config' for a configuration change) plus an operator entered note.

<b>11.50 Signature Manifestations (continued)</b>	
<b>(b)</b> The items identified in paragraphs (a)(1), (a)(2), and (a)(3) of this section shall be subject to the same controls as for electronic records and shall be included as part of any human readable form of the electronic record (such as electronic display or printout).	Name (ID), timestamp and meaning are all embedded in the binary format history file.

<b>11.70 Signature / Record Linking</b>	
Electronic signatures and handwritten signatures executed to electronic records shall be linked to their respective electronic records to ensure that the signatures cannot be excised, copied, or otherwise transferred to falsify an electronic record by ordinary means.	Signature manifestation is embedded in the binary format history file. For hybrid systems, prints created via review for handwritten signature will always contain timestamp details which permit re-creation from the original data.

## **SUB PART C - ELECTRONIC SIGNATURES**

<b>11.100 General requirements</b>	
<b>(a)</b> Each electronic signature shall be unique to one individual and shall not be reused by, or reassigned to, anyone else.	The product complies with this requirement by ensuring that no two user accounts have the same user name. Expired accounts may remain in the system and disabled. The number of user accounts is not limited within the software.
<b>(b)</b> Before an organisation establishes, assigns, certifies, or otherwise sanctions an individual's electronic signature, or any element of such electronic signature, the organisation shall verify the identity of the individual.	Procedural
<b>(c)</b> Persons using electronic signatures shall, prior to or at the time of such use, certify to the agency that the electronic signatures in their system, used on or after August 20, 1997, are intended to be the legally binding equivalent of traditional handwritten signatures. <ul style="list-style-type: none"> <li>(1) The certification shall be submitted in paper form and signed with a traditional handwritten signature, to the Office of Regional Operations (HFC-100), 5600 Fishers Lane, Rockville, MD 20857.</li> <li>(2) Persons using electronic signatures shall, upon agency request, provide additional certification or testimony that a specific electronic signature is the legally binding equivalent of the signer's handwritten signature.</li> </ul>	Procedural

<b>11.200 Electronic signature components and controls</b>	
<b>(a)</b> Electronic signatures that are not based upon biometrics shall:	
<b>(1)</b> Employ at least two distinct identification components such as an identification code and password. <ul style="list-style-type: none"> <li>(i) When an individual executes a series of signings during a single, continuous period of controlled system access, the first signing shall be executed using all electronic signature components; subsequent signings shall be executed using at least one electronic signature component that is only executable by, and designed to be used only by, the individual.</li> <li>(ii) When an individual executes one or more signings not performed during a single, continuous period of controlled system access, each signing shall be executed using all of the electronic signature components.</li> </ul>	Requires re-entry of user ID and password during a signing. Both components will be required for all signings.
<b>(2)</b> Be used only by their genuine owners; and	Users can change their own passwords and no read access to passwords is provided. It is also possible to have logins time out after a set period of inactivity; to limit the number of login retries before an account is disabled; to set a minimum length for passwords; and to force password expiry after a set number of days.

## SUB PART C – ELECTRONIC SIGNATURES (continued)

11.200 Electronic signature components and controls (continued)	
(3) Be administered and executed to ensure that attempted use of an individual's electronic signature by anyone other than its genuine owner requires collaboration of two or more individuals.	Users can change their own passwords and no read access to passwords is provided. So, unless one user tells another their password, it is impossible to commit fraud without an audit trail of that fraud being left. It is further possible to force system administrator changes for user accounts to be authorised by a second individual.
(b) Electronic signatures based upon biometrics shall be designed to ensure that they cannot be used by anyone other than their genuine owners.	Not applicable.

11.300 Controls for identification codes/passwords	
Persons who use electronic signatures based upon use of identification codes in combination with passwords shall employ controls to ensure their security and integrity. Such controls shall include:	
(a) Maintaining the uniqueness of each combined identification code and password, such that no two individuals have the same combination of identification code and password.	Providing user accounts are not deleted then all user names are forced to be unique.
(b) Ensuring that identification code and password issuances are periodically checked, recalled, or revised (e.g., to cover such events as password aging).	It is possible to force password expiry after a set number of days. If a user leaves, their account can be disabled.
(c) Following loss management procedures to electronically deauthorise lost, stolen, missing, or otherwise potentially compromised tokens, cards, and other devices that bear or generate identification code or password information, and to issue temporary or permanent replacements using suitable, rigorous controls.	Procedural – compromised accounts can be disabled. On loss of password, the administrator may set a new password for an account which the account holder should then immediately replace by a password of their own.
(d) Use of transaction safeguards to prevent unauthorised use of passwords and/or identification codes, and to detect and report in an immediate and urgent manner any attempts at their unauthorised use to the system security unit, and, as appropriate, to organisational management.	It is possible to have logins time out after a set period of inactivity; to limit the number of login retries before an account is disabled; to set a minimum length for passwords; and to force password expiry after a set number of days. Failed logins that disable accounts are detailed in the Audit Trail within the instrument. This event can also be used to drive a relay to operate a remote alarm if required. <i>(Over Comms with 6100XIO/6180XIO)</i>
(e) Initial and periodic testing of devices, such as tokens or cards, that bear or generate identification code or password information to ensure that they function properly and have not been altered in an unauthorised manner.	Procedural

## Eurotherm: International sales and service

**AUSTRALIA** Sydney  
T (+61 2) 9838 0099  
E [info.au@eurotherm.com](mailto:info.au@eurotherm.com)

**AUSTRIA** Vienna  
T (+43 1) 7987601  
E [info.at@eurotherm.com](mailto:info.at@eurotherm.com)

**BELGIUM & LUXEMBOURG**  
T (+32) 85 274080  
E [info.be@eurotherm.com](mailto:info.be@eurotherm.com)

**BRAZIL** Campinas-SP  
T (+5519) 3707 5333  
E [info.br@eurotherm.com](mailto:info.br@eurotherm.com)

**CHINA**  
T (+86 21) 61451188  
E [info.cn@eurotherm.com](mailto:info.cn@eurotherm.com)

*Beijing Office*  
T (+86 10) 63108914  
E [info.cn@eurotherm.com](mailto:info.cn@eurotherm.com)

*Guangzhou Office*  
T (+86 20) 38106506  
E [info.cn@eurotherm.com](mailto:info.cn@eurotherm.com)

**DENMARK** Copenhagen  
T (+45 70) 234670  
E [info.dk@eurotherm.com](mailto:info.dk@eurotherm.com)

**FINLAND** Abo  
T (+358) 22506030  
E [info.fi@eurotherm.com](mailto:info.fi@eurotherm.com)

**FRANCE** Lyon  
T (+33 478) 664500  
E [info.fr@eurotherm.com](mailto:info.fr@eurotherm.com)

**GERMANY** Limburg  
T (+49 6431) 2980  
E [info.de@eurotherm.com](mailto:info.de@eurotherm.com)

**HONG KONG**  
T (+85 2) 28733826  
E [info.hk@eurotherm.com](mailto:info.hk@eurotherm.com)

**INDIA** Chennai  
T (+91 44) 24961129  
E [info.in@eurotherm.com](mailto:info.in@eurotherm.com)

**IRELAND** Dublin  
T (+353 1) 4691800  
E [info.ie@eurotherm.com](mailto:info.ie@eurotherm.com)

**ITALY** Como  
T (+39 031) 975111  
E [info.it@eurotherm.com](mailto:info.it@eurotherm.com)

**KOREA** Seoul  
T (+82 31) 2738507  
E [info.kr@eurotherm.com](mailto:info.kr@eurotherm.com)

**NETHERLANDS** Alphen a/d Rijn  
T (+31 172) 411752  
E [info.nl@eurotherm.com](mailto:info.nl@eurotherm.com)

**NORWAY** Oslo  
T (+47 67) 592170  
E [info.no@eurotherm.com](mailto:info.no@eurotherm.com)

**POLAND** Katowice  
T (+48 32) 2185100  
E [info.pl@eurotherm.com](mailto:info.pl@eurotherm.com)

**SPAIN** Madrid  
T (+34 91) 6616001  
E [info.es@eurotherm.com](mailto:info.es@eurotherm.com)

**SWEDEN** Malmo  
T (+46 40) 384500  
E [info.se@eurotherm.com](mailto:info.se@eurotherm.com)

**SWITZERLAND** Wollerau  
T (+41 44) 7871040  
E [info.ch@eurotherm.com](mailto:info.ch@eurotherm.com)

**UNITED KINGDOM** Worthing  
T (+44 1903) 268500  
E [info.uk@eurotherm.com](mailto:info.uk@eurotherm.com)  
[www.eurotherm.co.uk](http://www.eurotherm.co.uk)

**U.S.A.** Leesburg VA  
Eurotherm Inc.  
T (+1 703) 443 0000  
E [info.us@eurotherm.com](mailto:info.us@eurotherm.com)  
[www.eurotherm.com](http://www.eurotherm.com)

ED56

© Copyright Eurotherm Limited 2008

Invensys, Eurotherm, the Eurotherm logo, Chessell, EurothermSuite, Mini8, Eycan, Eyris, EPower and Wonderware are trademarks of Invensys plc, its subsidiaries and affiliates. All other brands may be trademarks of their respective owners.

All rights are strictly reserved. No part of this document may be reproduced, modified, or transmitted in any form by any means, nor may it be stored in a retrieval system for the purpose to act as an aid in operating the equipment to which the document relates, without the prior written permission of Eurotherm limited.

Eurotherm Limited pursues a policy of continuous development and product improvement. The specifications in this document may therefore be changed without notice. The information in this document is given in good faith, but is intended for guidance only.

Eurotherm Limited will accept no responsibility for any losses arising from errors in this document.

